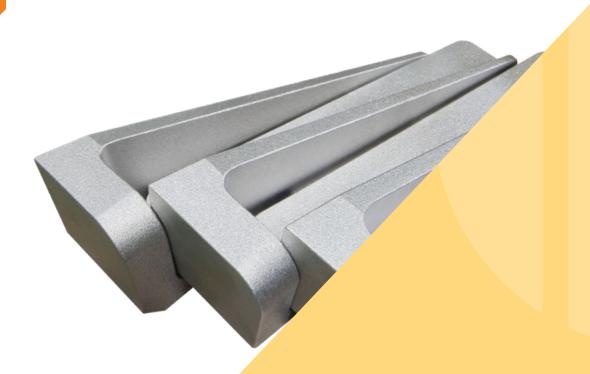
## **Shot Peening**



COTEC has various surface treatment technologies and the company concentrates on products development and quality control to develop various surface treatment items

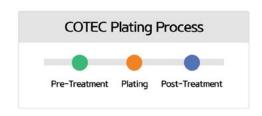


## Production items and applications

|  | Department / Material     |  | Aircraft, Defense industry, Atomic power / Ti, STS                          |  |
|--|---------------------------|--|---|--|
|  | Usage                     |  | Increases the fatigue life of products and inhibit stress corrosion crack   |  |
|  | Applied<br>specifications | AMS 2430<br>BAC 5730<br>AIPI 02-02-004<br>ABP 1-2028/2353<br>ABP 1-2029<br>ABP 1-2026<br>PCS 2300<br>NE 40-072<br>KDS85MP0132<br>TPS 1-434 | Almen strip: A, N type  Shot: ASH 230 (AMS2431/.  Intensity: 0.003A~0.0021A |  |
|  | Acceptance                |  | External  | BOEING, AIRBUS, BOMBARDIER, NADCAP, MBD, LOCKHEED MARTIN |
|  |                           |  | Internal  | ADD, KAI, KAL  |

## **Shot Peening**

Capable of coating complex parts



## Equipment condition

| AERO COTEC                      |  |  |  |  |
|---------------------------------|--|--|--|--|
| Lance peening<br>No.1 equipment | $2,000(500) \times 2,400(500) \times 3,950(1,600)$ mm (Applicable length 300 mm)     |  |  |  |
| Lance peening<br>No.2 equipment | $2,130(400) \times 9,200(8,000) \times 2,800(1,200)$ mm (Applicable length 300 mm)   |  |  |  |
| Lance peening<br>No.3 equipment | $2,100(300) \times 8,000(4,000) \times 2,800(900)$ mm (Applicable length $1,000$ mm) |  |  |  |
| Portable peening equipment      | 1,800 × 2,000 × 2,500 mm   |  |  |  |
| Manual peening equipment        | 1,500(800) × 1,500(500) × 2,000(500) mm  |  |  |  |











